

Date: Monday, 17/11/2008 1:54:44 PM  
 User: Julie Dawson

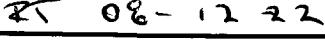
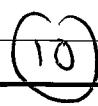
## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: BLUE		
Job Number	: 43498		Part Number	: D29381		
Estimate Number	: 10804		Drawing Number	: D29381		
P.O. Number	:		Project Number	:		
This Issue	: 17/11/2008	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 15/12/2008		Qty: 10 Um: Each
Previous Run	: 42573					
Written By	:					
Checked & Approved By	: <u>Jul 08.11.17</u>					
Comment	:					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 PULL FROM STK: D2938-1UP B <u>42888</u>  08 12 22		
2.0	D29381UP	206 Saddle Left side-unpainted
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Lug Assembly-unpainted  08 12 22		
3.0	SPRAY PAINTING	SPRAY PAINTING
Comment: -PRIME GREY -PAINT DELFLEET BLUE -CLEAR DELFLEET  08-12-22		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 RECEIVE AND INSPECT FOR TRANSIT DAMAGE 		
5.0	QC14	INSPECT SPRAY PAINT
Comment: INSPECT SPRAY PAINT  08 12 23 		

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 43498

Part Number: D29381

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



401

818123



10 X

Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

50

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/24 STJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



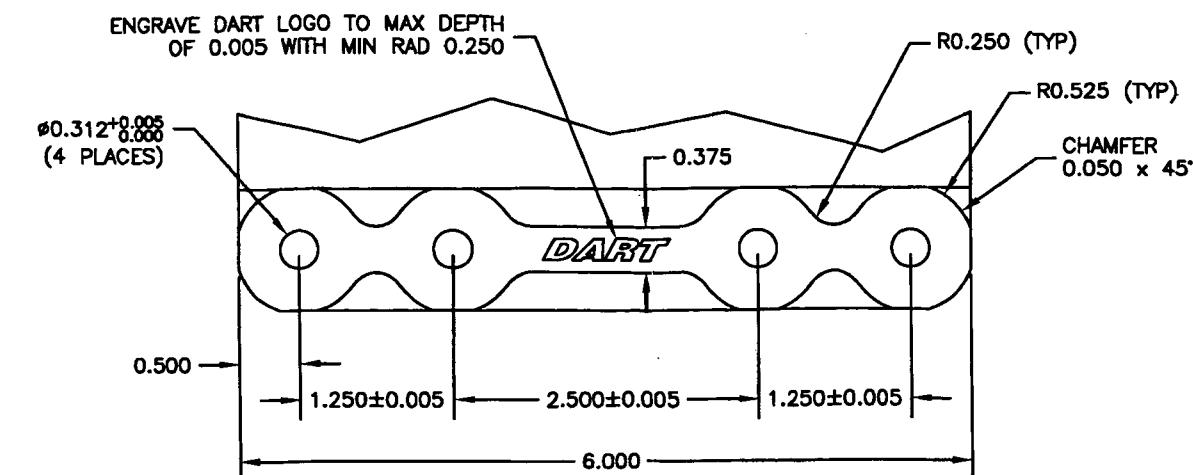
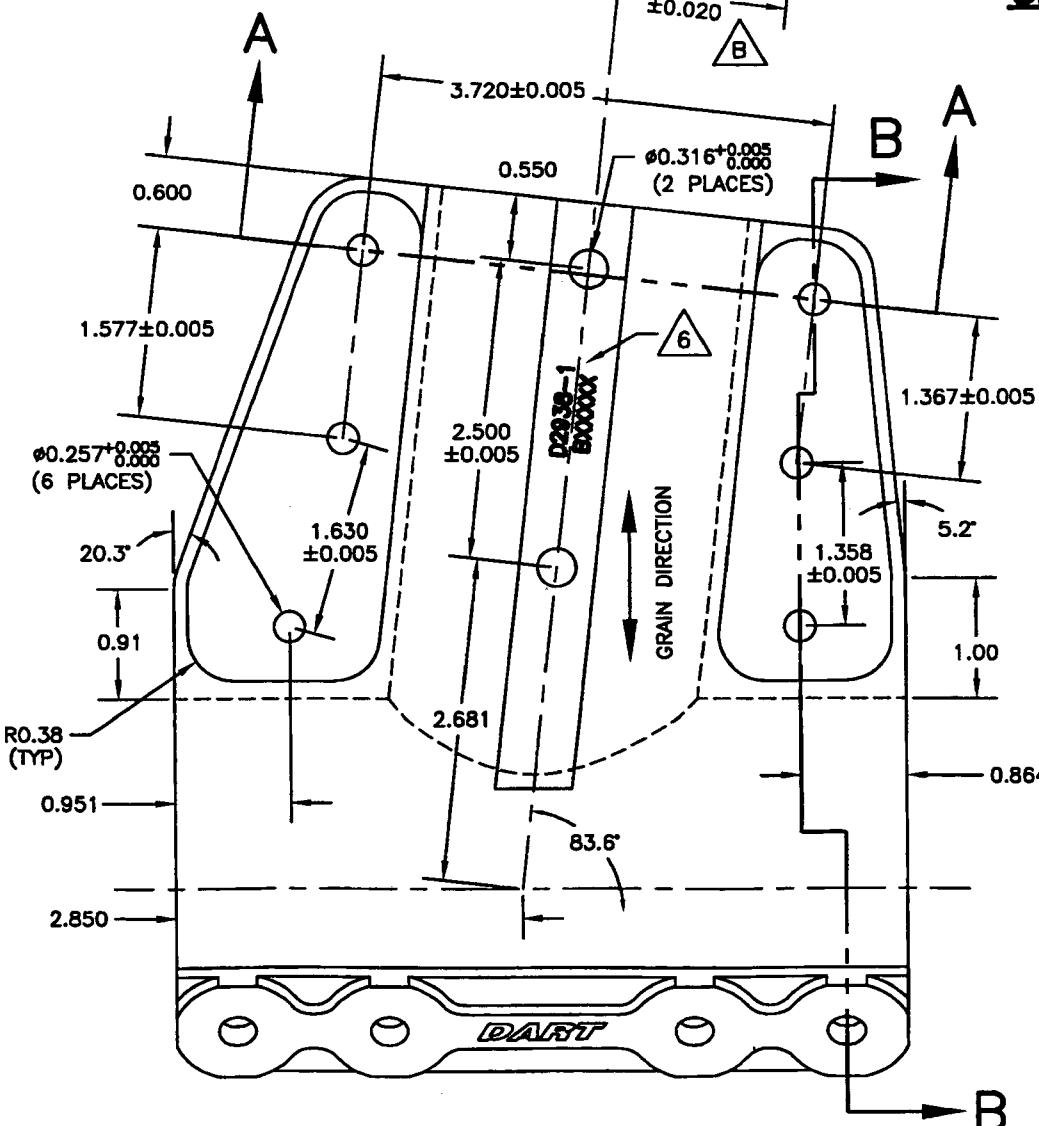
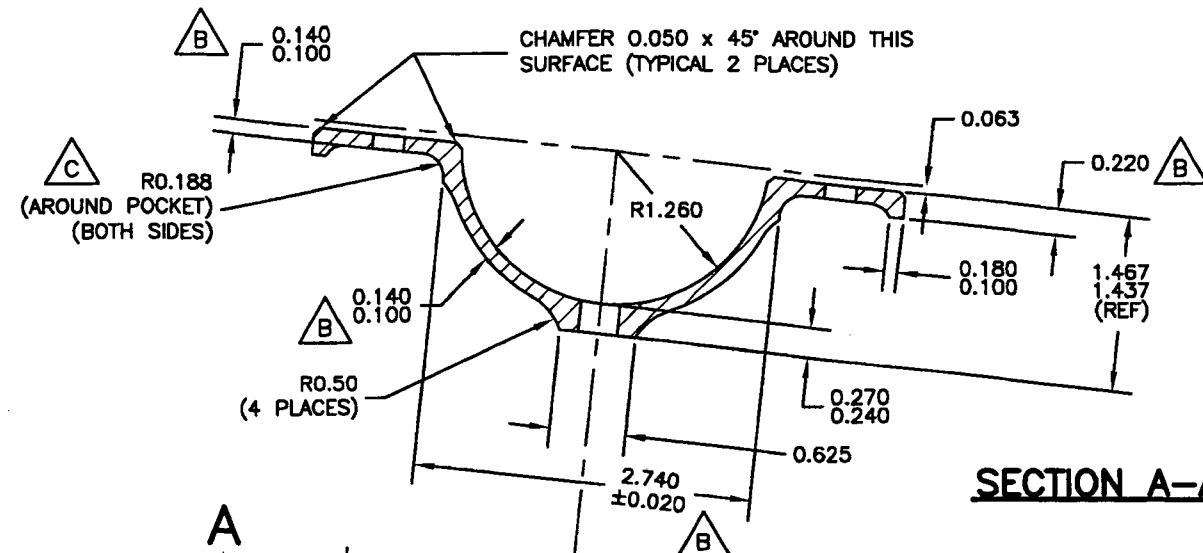
11/08/12-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

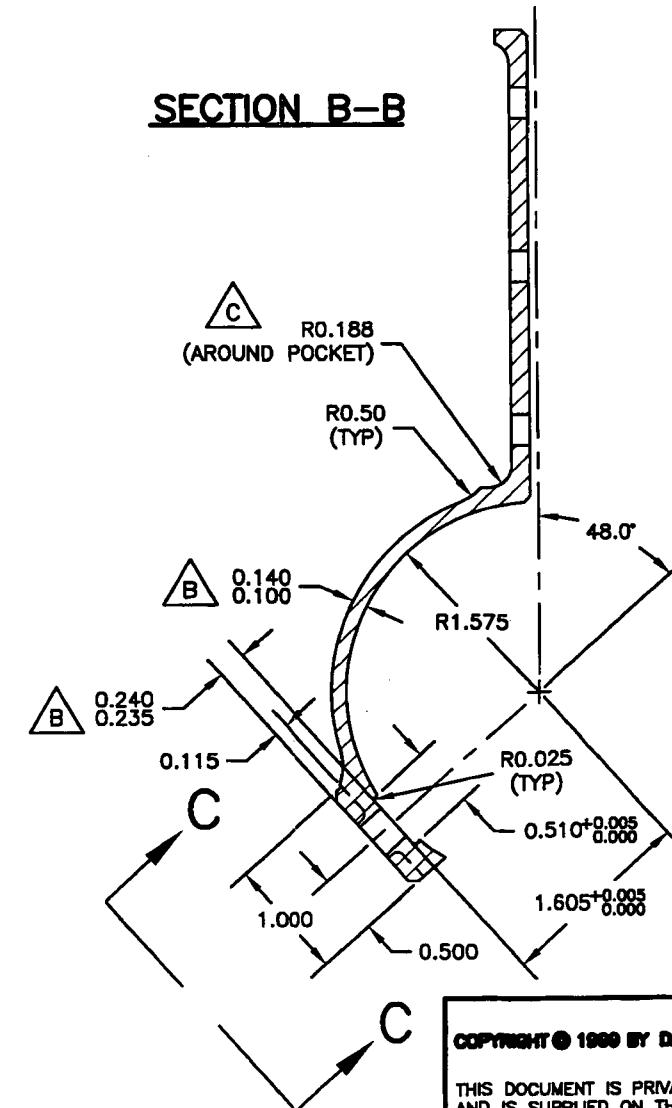


**D2938-1 LH SADDLE (SHOWN)**  
**D2938-2 RH SADDLE (OPPOSITE)**

**NOTES:**

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)  
 (MAKE FROM D6101-003 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

SHOP COPY  
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 WITHOUT NOTICE  
 WORK ORDER  
 NO. 43198



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C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.11.12	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC. BELLVEUE, WA
CHECKED	APPROVED	DRAWING NO. D2938
DATE	TITLE	SCALE 2:3
06.11.09	SADDLE OUTSIDE	

